Force Control Industries Knows Concrete Block Plants

Originator of Oil Shear brakes and clutches

Serving the Concrete Industry Over 40 years

Your one stop shop for repair and replacement of;

- Posidyne Clutch Brakes
- *Bescodyne
- **Posistop Brakes**
- *BescoStop
- MagnaShear Brakes
- Warner, Stearns, Dings
- *BescoShear
- *Smart Pac Shafts



Force Control Industries, Inc. 3660 Dixie Highway Fairfield, Ohio 45014 USA Phone: 513-868-0900 Fax: 513-868-2105 Web: www.forcecontrol.com Email: info@forcecontrol.com



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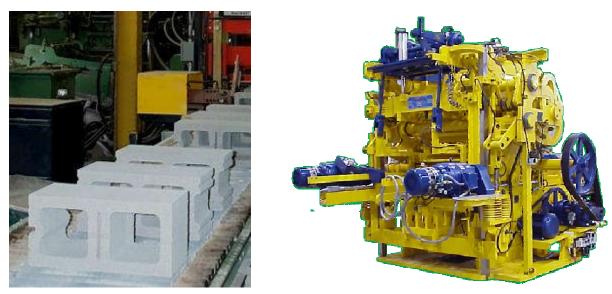
Force Control Industries Knows Concrete Block Plants

Originator of Oil Shear Brakes and Clutches

Your one stop shop for repair and replacement of Posidyne Clutch Brakes, Posistop Brakes, MagnaShear Brakes *Bescodyne, *BescoStop, *BescoShear, and *Smart Pac Shafts.

Upgrade your Warner, Stearns, Dings and Cisco units to Force Controlreduce maintenance, parts inventory, and overall cost.

*The trademarks Bescodyne® BescoStop, BescoShear, and SmartpPac® are the exclusive marks of The Besser Company Alpena, Michigan.



Force Control Industries—Serving the Concrete Industry Over 40 years Design, Manufacture, and Repair oil shear products for the concrete industry

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Developing new products such as the MagnaShear electric brake and MagnaShear coupler brake for many of the curing, drying, and storage applications.

• Always looking for new products to manufacture. Send us your problem applications.

For Parts & Service call 800-829-3244

MagnaShear Motor Brake

Upgrade to MagnaShear Electric Motor Brakes

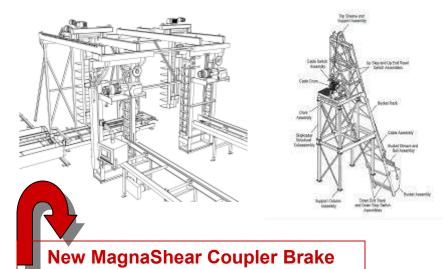
- No Adjustment Needed—Ever!
- Consistent Positive Stopping and Positioning
- Totally Sealed—Impervious to Dust and Dirt
- Reduce or eliminate spare parts
- Oil Shear Technology—Lasts 5 to 10 times longer without major maintenance
- Complete assembled brake motors in stock

Replace Warner, Nexen, Stearns, Dings, or other dry friction brakes on;

- Convevors
- Skip Hoists
- Elevators Stackers
 - Unloaders Spade Drive •

Loaders

- Drying Racks
- Finger Cars

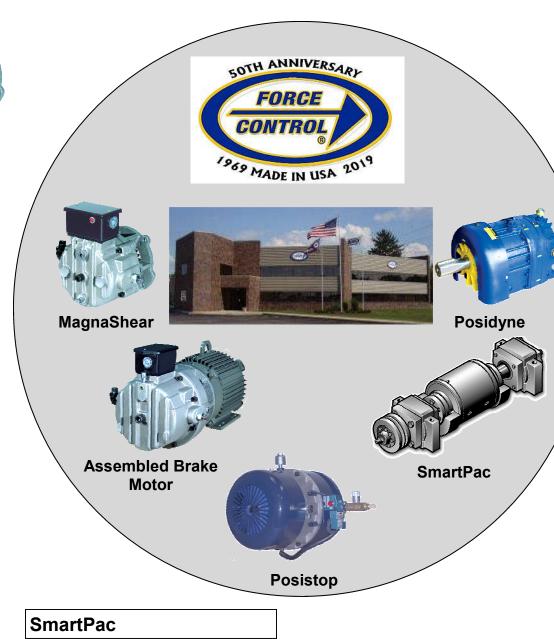


Upgrade to a MagnaShear Coupler brake

For a better deal replace your existing brake motors with a standard C-Face motor and a MagnaShear Coupler Brake

- Inventory one standard motor for braking applications and standard applications.
- Get 5 to 10 times the life of ordinary dry friction brakes.
- Smooth consistent stops in position.





Innovation That Never Runs Dry!

When it's time to repair your SmartPac Vibrator Shaft... have it re-manufactured by factory technicians in a dedicated SmartPac re-manufacturing cell...

Force Control can rebuild your PV2 SmartPac to factory specifications. We are the only

facility that has a dynamic test stand to fully test every SmartPac before it goes out.

- Longer life, better blocks, less scrap.
- PV1 replacement with an upgraded PV2
- Repair parts available



For Parts & Service call 800-829-3244 Email info@forcecontrol.com



- **Reduced motor starting torque** Improved block quality

The Posidyne Clutch Brakes have been used since the early 70"s as a main drive and vibrator drive on some of the major concrete block making machines. Why?

- New factory warranty from the original manufacturer **Original OEM parts** •

ERS Emergency Response Service

Force Control stocks complete rebuilt Posidyne clutch brakes at several locations around the country ready for immediate shipment. Receive the new Clutch Brake

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Posistop Motor Brakes

The Oil Shear Posistop brake offers many performance improvements over the Warner brakes on the vibrator drives of some concrete block machines.

- Totally enclosed design
 - Incorporates Oil Shear Technology for 5 to 10 times service life
- No adjustment required
- Improved counterweight dropping
- Improved phase control
- **Reduced cycle time**

Posidyne Clutch Brakes

- Extremely long life
- Minimal maintenance—no adjustment simple fluid check
- Consistent acceleration
 - Quick response

Repair / Rebuild

When it comes to repairs come to the original. Replacing a few parts usually means reduced life, and the additional cost to do it again. Get it rebuilt properly;

- Expedited repair and delivery service
- **OEM Rebuild kits available**
- Expedited Service Next Day Same Day

Remove old and install new unit Return old unit in reusable crate You have a full factory warranty





