POSITORQ



DYNAMOMETER LOAD BRAKES



MADE IN THE USA
USED WORLDWIDE



LOW SPEED-HIGH TORQUE LOAD TESTING DYNOS FOR LARGE AND SMALL MACHINES

FORCECONTROL.COM

OIL SHEAR TECHNOLOGY

The Positorq load brakes with Oil Shear Technology are of a hydroviscous design. The film of transmission fluid transmits torque between the drive plates and friction discs. Specially formulated transmission fluid is used for cooling and provides a hydroviscous fluid film between the friction surfaces during the dynamic, or slipping phase of engagement.

The transmission fluid in shear transmits torque between the two components. This provides a smooth torque (down to 0 RPM) that is controlled by the pressure on the friction stack through a proportional regulator or servo valve. Actuation can be pneumatic or hydraulic.

An external Forced Lube Cooling Unit circulates the fluid through the brake friction stack and back to the FLCU to be cooled, filtered, and returned to the brake. This allows for continuous operation at full torque and hp.

Oil-to-water or oil-toair heat exchangers provide the proper cooling needed.

This system provides smooth controllable torque quiet enough for noise testing, and nearly unlimited life without service or rebuild.

WHERE TO USE POSITORQ DYNAMOMETER LOAD BRAKES

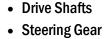
APPLICATIONS

- Transmissions
- Final Drives
- Axle Components
- Gear Reducers









- Linear and Rotary Actuators
- Belt and Chain Drives







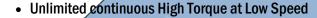
FOR TESTING OF

- Tractors & Agricultural
- Dozers and graders
- Trucks
- Helicopter transmissions
- · Snow mobiles, ATV's
- Underground Auger Machines
- Cement Finishing Machines

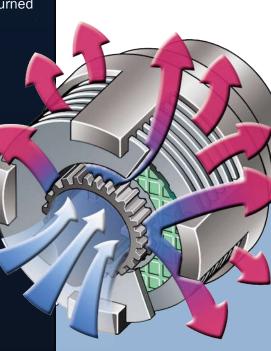
- Rail Track Repair Equipment
- Underground Mining Equipment
- Road Construction Machines
- Lawn & Garden Machines
- Military Equipment
- High Capacity Torque Wrenches

OIL SHEAR BENEFITS

- Quick Response—The new high speed piston design for exceptional response with near zero hysteresis.
- Proportional Linear Torque Control—Torque proportional to actuation pressure.

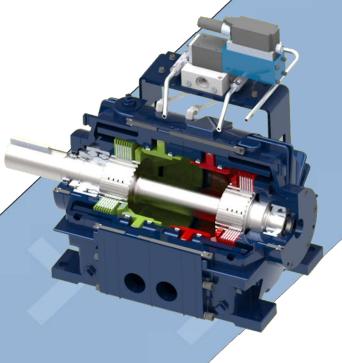


- High Static Torque—High spike torque up to 3 times continuous torque.
- Smooth full load torque with no stick slip, chatter, or cogging down to zero RPM.
- Quiet—Great for noise testing transmissions or other gear drive, chain, or belt drives.
- Compact design allows direct mounting including direct axle mount for many low speed applications.
- Air or Hydraulic Actuation
- Extremely Long Service Life—Due to Oil Shear Technology maintenance is nearly non-existent.
- Systems available from 10 to 300,000 Lb. Ft. of torque and up to 3000 hp.

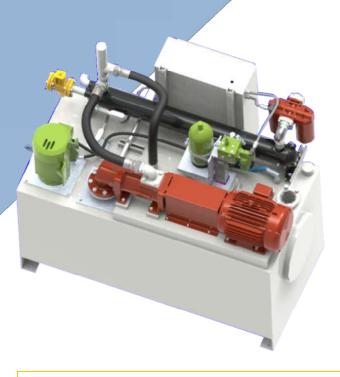


POSITORQ Dynamometer Load Brakes

TB-11 Tandem Stack Positorq Dyno Load Brake



Forced Lube Cooling and Actuation Unit





TB-85 Positorq Load Brake direct flange mounted to the axle hub with a single torque arm.



TB-20 Positorq Load Brake package with brake mounted in bearings, torque arm and load cell, all mounted on a rigid base.



TB-83 Positorq Load Brake complete with torque arm, load cell, all mounted on a fluid reservoir with heat exchangers, and actuation system



TB-20 Positorq Load Brake used to test a hydraulically operated large engine starter motor. Testing was designed for 24 hr continuous testing.



TB-83 Positorq Dynamometer Load Brake with dual torque arms for better torque data.



Typical Forced Lube Cooling Unit with Oil-towater heat exchangers cooling fluid and actuation pumps, filters, mounted on a free standing reservoir.

POSITORQ OIL SHEAR DYNAMOMETERS







WORLD WIDE LEADER IN OIL SHEAR TECHNOLOGY

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